

FIG. 1B

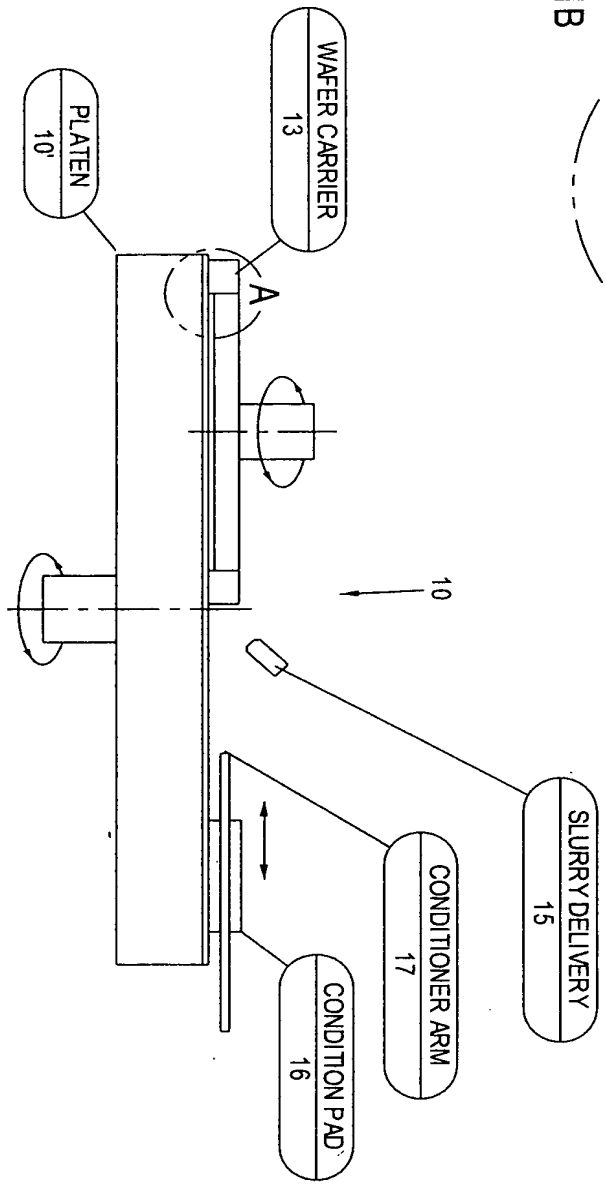


FIG. 1A

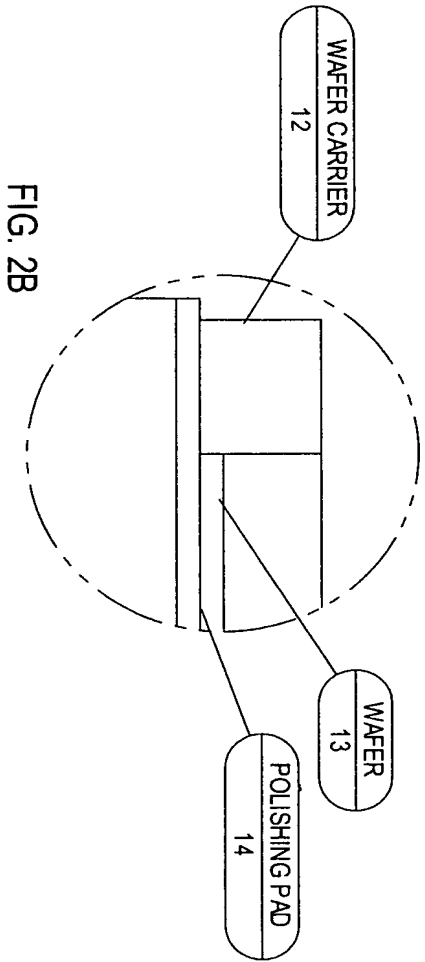


FIG. 2B

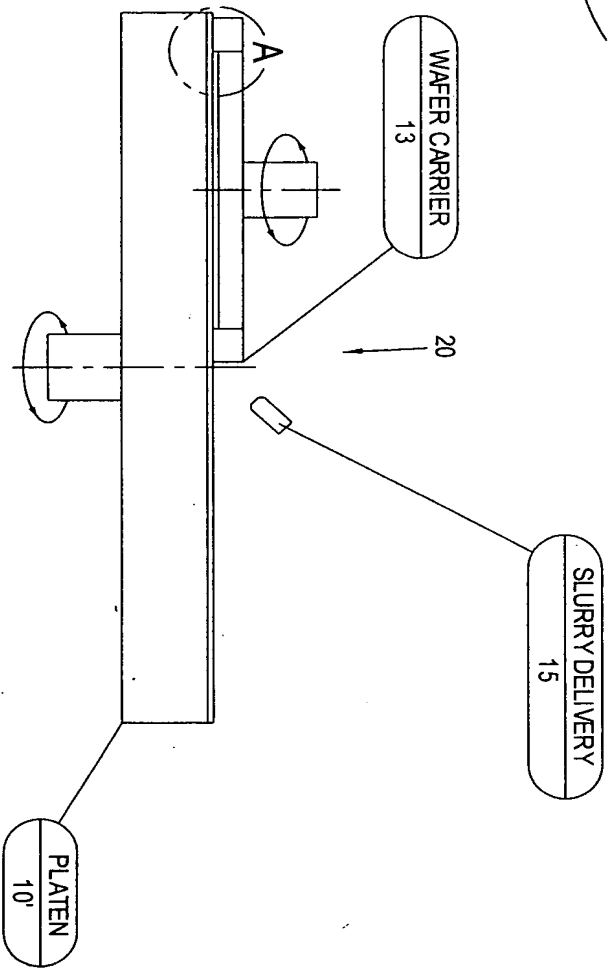


FIG. 2A

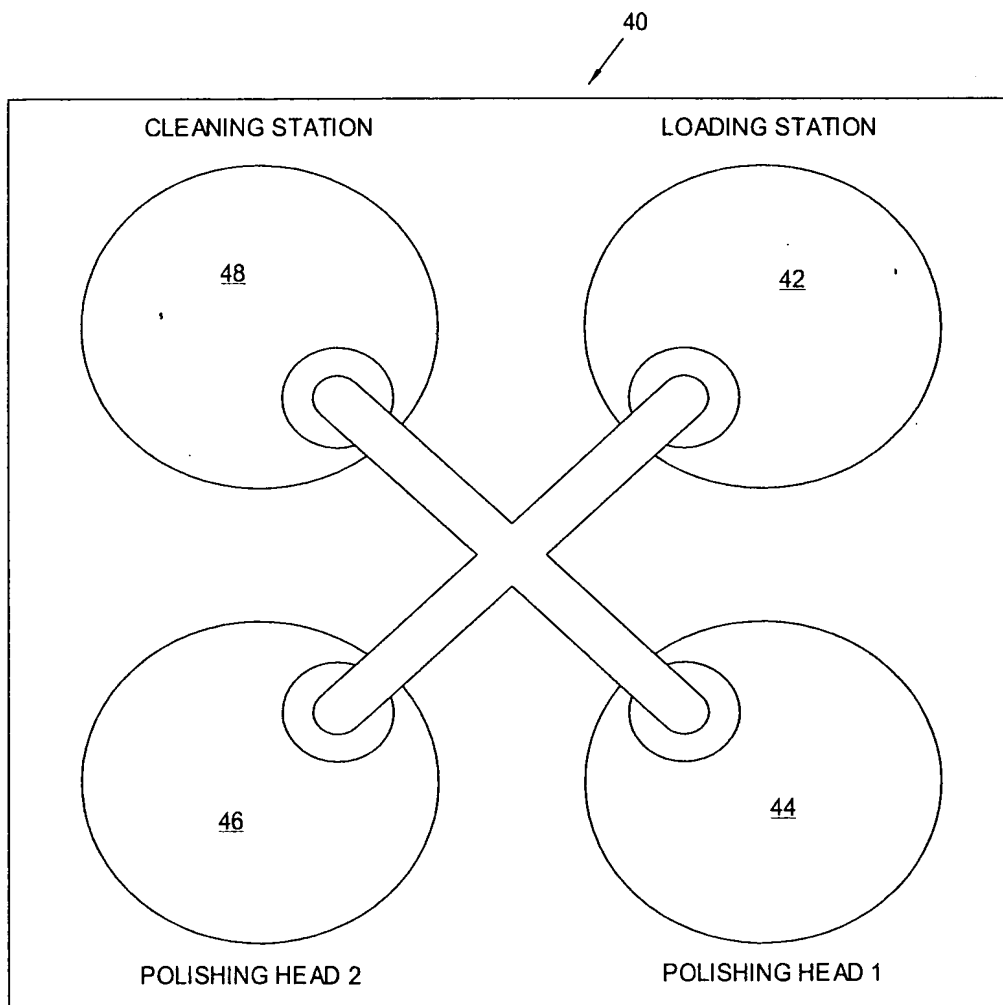


FIG. 3 - MULTIPLE HEAD CMP MACHINE



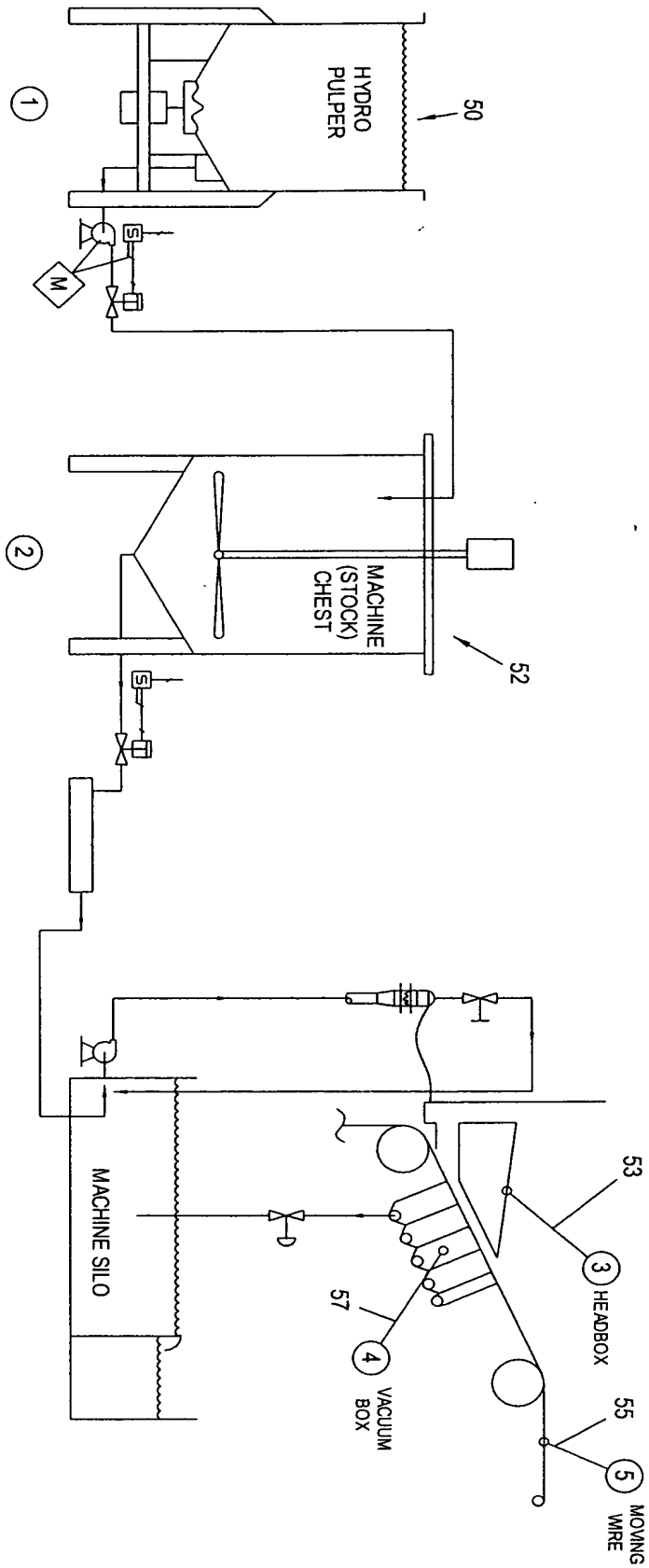


FIG. 4 - TYPICAL INCLINE WIRE MACHINE

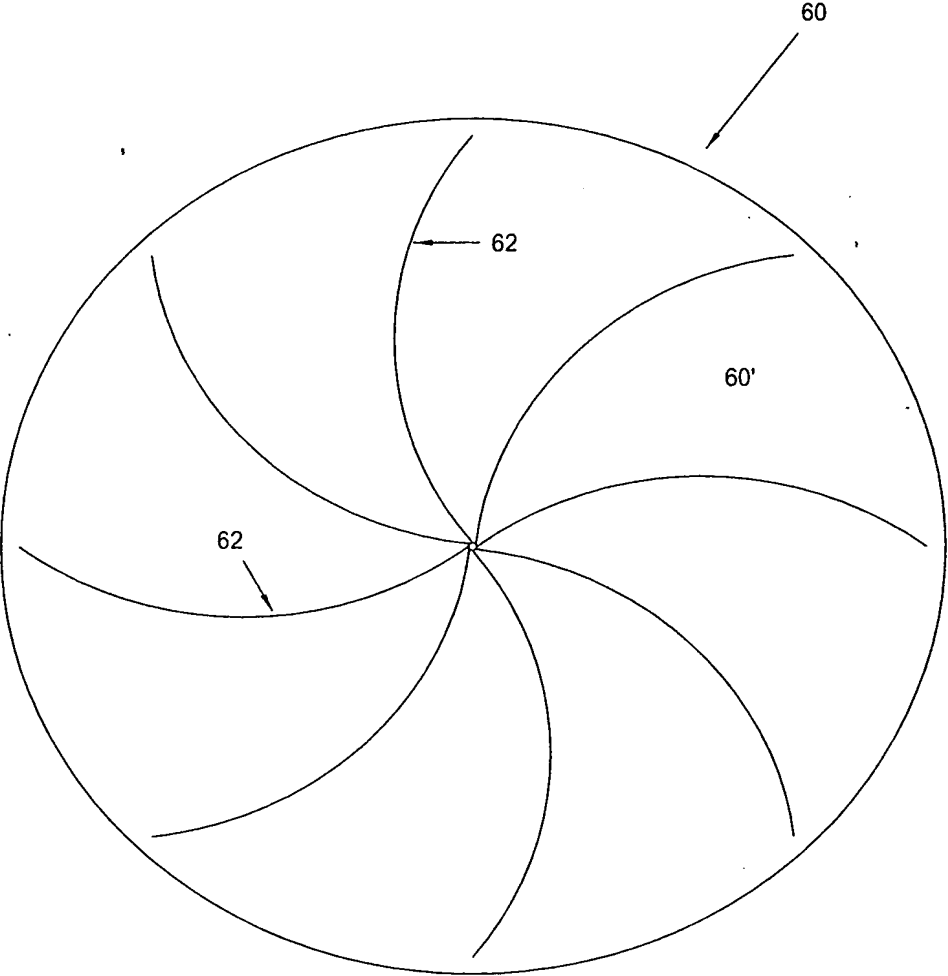


FIG. 5 - PREFERRED GROOVE PATTERN